

RELIABILITY REPORT
FOR
MAX6856UK29D3+
PLASTIC ENCAPSULATED DEVICES

December 22, 2009

MAXIM INTEGRATED PRODUCTS

120 SAN GABRIEL DR.
SUNNYVALE, CA 94086

Approved by
Ken Wendel
Quality Assurance
Director, Reliability Engineering

Conclusion

The MAX6856UK29D3+ successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

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I. Device Description

A. General

The MAX6854/MAX6855/MAX6856/MAX6858/MAX6860-MAX6869 ultra-low-current (170nA, typ) microprocessor (μ P) supervisory circuits combine voltage monitoring, watchdog timer, and manual reset input functions in a 5-pin SOT23 package. These devices assert a reset signal whenever the monitored voltage drops below the factory-trimmed reset threshold voltage, manual reset is asserted, or the watchdog timer expires. The reset output remains asserted for a minimum timeout period after VCC rises above the reset threshold and manual reset is deasserted. Factory-trimmed reset threshold voltages are offered from +1.575V to +4.625V in approximately 100mV increments (see the *Threshold Suffix Guide* in the full data sheet). Each device is offered with six minimum reset timeout options, ranging from 10ms to 1200ms. The MAX6854/MAX6855/MAX6856/MAX6858/MAX6860-MAX6869 are offered in a variety of configurations (see the *Selector Guide* in the full data sheet). The MAX6854/MAX6855/MAX6856/MAX6861-MAX6869 provide a manual reset input, MR-bar. The MAX6864-MAX6869 offer a watchdog timer that monitors activity at the WDI input to prevent code execution errors. The MAX6864-MAX6869 offer watchdog timeout options of 3.3s or 209s (typ). The MAX6861/MAX6862/MAX6863 feature a pin-selectable reset delay period of 10ms or 150ms (min). Push-pull active-low, push-pull active-high, and open-drain active-low reset outputs are available.

II. Manufacturing Information

A. Description/Function:	Nanopower μ P Supervisory Circuits with Manual Reset and Watchdog Timer
B. Process:	C6
C. Number of Device Transistors:	413
D. Fabrication Location:	California
E. Assembly Location:	Malaysia, Philippines, Thailand
F. Date of Initial Production:	July 23, 2004

III. Packaging Information

A. Package Type:	5-pin SOT23
B. Lead Frame:	Copper
C. Lead Finish:	100% matte Tin
D. Die Attach:	Conductive
E. Bondwire:	Au (1 mil dia.)
F. Mold Material:	Epoxy with silica filler
G. Assembly Diagram:	#05-9000-0553
H. Flammability Rating:	Class UL94-V0
I. Classification of Moisture Sensitivity per JEDEC standard J-STD-020-C	Level 1
J. Single Layer Theta Ja:	324.3°C/W
K. Single Layer Theta Jc:	82°C/W

IV. Die Information

A. Dimensions:	42 X 55 mils
B. Passivation:	$\text{Si}_3\text{N}_4/\text{SiO}_2$ (Silicon nitride/ Silicon dioxide)
C. Interconnect:	Al/0.5%Cu with Ti/TiN Barrier
D. Backside Metallization:	None
E. Minimum Metal Width:	0.6 microns (as drawn)
F. Minimum Metal Spacing:	0.6 microns (as drawn)
G. Bondpad Dimensions:	5 mil. Sq.
H. Isolation Dielectric:	SiO_2
I. Die Separation Method:	Wafer Saw

V. Quality Assurance Information

- A. Quality Assurance Contacts: Ken Wendel (Director, Reliability Engineering)
Bryan Preeshl (Managing Director of QA)
- B. Outgoing Inspection Level: 0.1% for all electrical parameters guaranteed by the Datasheet.
0.1% For all Visual Defects.
- C. Observed Outgoing Defect Rate: < 50 ppm
- D. Sampling Plan: Mil-Std-105D

VI. Reliability Evaluation

A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in Table 1. Using these results, the Failure Rate (λ) is calculated as follows:

$$\lambda = \frac{1}{\text{MTTF}} = \frac{1.83}{192 \times 4340 \times 50 \times 2} \text{ (Chi square value for MTTF upper limit)}$$

(where 4340 = Temperature Acceleration factor assuming an activation energy of 0.8eV)

$$\lambda = 21.5 \times 10^{-9}$$

$$\lambda = 21.5 \text{ F.I.T. (60\% confidence level @ 25°C)}$$

The following failure rate represents data collected from Maxim's reliability monitor program. Maxim performs quarterly life test monitors on its processes. This data is published in the Reliability Report found at <http://www.maxim-ic.com/qa/reliability/monitor>. Cumulative monitor data for the C6 Process results in a FIT Rate of 0.43 @ 25C and 7.50 @ 55C (0.8 eV, 60% UCL)

B. Moisture Resistance Tests

The industry standard 85°C/85%RH or HAST testing is monitored per device process once a quarter.

C. E.S.D. and Latch-Up Testing

The MS79-2 die type has been found to have all pins able to withstand a HBM transient pulse of +/-1000 V per Mil-Std 883 Method 3015.7. Latch-Up testing has shown that this device withstands a current of +/-250 mA.

Table 1
Reliability Evaluation Test Results

MAX6856UK29D3+

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	SAMPLE SIZE	NUMBER OF FAILURES
Static Life Test (Note 1)				
	Ta = 135°C Biased Time = 192 hrs.	DC Parameters & functionality	50	0
Moisture Testing (Note 2)				
HAST	Ta = 130°C RH = 85% Biased Time = 96hrs.	DC Parameters & functionality	77	0
Mechanical Stress (Note 2)				
Temperature Cycle	-65°C/150°C 1000 Cycles Method 1010	DC Parameters & functionality	77	0

Note 1: Life Test Data may represent plastic DIP qualification lots.

Note 2: Generic Package/Process data