

**PRODUCT RELIABILITY REPORT
FOR**

DS1804, Rev B1

Dallas Semiconductor

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Prepared by:

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Conclusion:

The following qualification successfully meets the quality and reliability standards required of all Dallas Semiconductor products:

DS1804, Rev B1

In addition, Dallas Semiconductor's continuous reliability monitor program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards. The current status of the reliability monitor program can be viewed at <http://www.maxim-ic.com/TechSupport/dsreliability.html>.

Device Description:

A description of this device can be found in the product data sheet. You can find the product data sheet at http://dbserv.maxim-ic.com/l_datasheet3.cfm.

Reliability Derating:

The Arrhenius model will be used to determine the acceleration factor for failure mechanisms that are temperature accelerated.

$$A_{fT} = \exp\left(\frac{E_a}{k} \left(\frac{1}{T_u} - \frac{1}{T_s}\right)\right) = t_u/t_s$$

A_{fT} = Acceleration factor due to Temperature
t_u = Time at use temperature (e.g. 55°C)
t_s = Time at stress temperature (e.g. 125°C)
k = Boltzmann's Constant (8.617 x 10⁻⁵ eV/°K)
T_u = Temperature at Use (°K)
T_s = Temperature at Stress (°K)
E_a = Activation Energy (e.g. 0.7 eV)

The activation energy of the failure mechanism is derived from either internal studies or industry accepted standards, or activation energy of 0.7eV will be used whenever actual failure mechanisms or their activation energies are unknown. All deratings will be done from the stress ambient temperature to the use ambient temperature.

An exponential model will be used to determine the acceleration factor for failure mechanisms, which are voltage accelerated.

$$A_{fV} = \exp(B \cdot (V_s - V_u))$$

A_{fV} = Acceleration factor due to Voltage
V_s = Stress Voltage (e.g. 7.0 volts)
V_u = Maximum Operating Voltage (e.g. 5.5 volts)
B = Constant related to failure mechanism type (e.g. 1.0, 2.4, 2.7, etc.)

The Constant, B, related to the failure mechanism is derived from either internal studies or industry accepted standards, or a B of 1.0 will be used whenever actual failure mechanisms or their B are unknown. All deratings will be done from the stress voltage to the maximum operating voltage. Failure rate data from the operating life test is reported using a Chi-Squared statistical model at the 60% or 90% confidence level (Cf).

The failure rate, Fr, is related to the acceleration during life test by:

$$Fr = X / (t_s \cdot A_{fV} \cdot A_{fT} \cdot N \cdot 2)$$

X = Chi-Sq statistical upper limit
N = Life test sample size

Failure Rates are reported in FITs (Failures in Time) or MTTF (Mean Time To Failure). The FIT rate is related to MTTF by:

$$MTTF = 1/Fr$$

NOTE: MTTF is frequently used interchangeably with MTBF.

The calculated failure rate for this device/process is:

FAILURE RATE:	MTTF (YRS):	10785	FITS:	10.6
	DEVICE HOURS:	91784	FAILS:	0

Only data from Operating Life or similar stresses are used for this calculation.

The parameters used to calculate this failure rate are as follows:

Cf: 60% **Ea: 0.7** **B: 0** **Tu: 25 °C** **Vu: 5.5 Volts**

The reliability data follows. At the start of this data is the device information. The next section is the detailed reliability data for each stress. The reliability data section includes the latest data available and may contain some generic data. "*" after DATE CODE denotes specific product data.

Device Information:

Process: D8W-1P1M,HPVt,E2 LOCOS:GOI
 Passivation: Passivation w/Nov TEOS Oxide-Nitride
 Die Size: 70 x 67
 Number of Transistors: 3608
 Interconnect: Aluminum / 1% Silicon / 0.5% Copper
 Gate Oxide Thickness: 175 Å

ELECTRICAL CHARACTERIZATION

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QTY	FAILS	FA#
ESD SENSITIVITY	0633 *	EOS/ESD S5.1 HBM 500 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0633 *	EOS/ESD S5.1 HBM 750 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0633 *	EOS/ESD S5.1 HBM 1000 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0633 *	EOS/ESD S5.1 HBM 1500 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0633 *	EOS/ESD S5.1 HBM 2000 VOLTS	1 PUL'S	3	0	
LATCH-UP	0633 *	JESD78, I-TEST 125C		6	0	
LATCH-UP	0633 *	JESD78, V-SUPPLY TEST 125C		6	0	
Total:					0	

OPERATING LIFE

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QTY	FAILS	FA#
HIGH TEMP OP LIFE	0606	125C, 5.5 VOLTS	1000 HRS	77	0	
HIGH TEMP OP LIFE	0633 *	125C, 5.5 VOLTS	192 HRS	77	0	
Total:					0	

W/E ENDURANCE AND DATA RET'N

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QTY	FAILS	FA#
WRITE CYCLE STRESS (KCYS)	0606	85 C, 5.5 VOLTS	50 KCYS	77	0	

STORAGE LIFE	0606	150C		1000 HRS	76	0
WRITE CYCLE STRESS (KCYS)	0633	*	85 C, 5.5 VOLTS	50 KCYS	77	0
STORAGE LIFE		*	150C	96 HRS	77	0
				Total:		0
FAILURE RATE:		MTTF (YRS):	10785	FITS:	10.6	
		DEVICE HOURS:	91784	FAILS:	0	