

RELIABILITY MONITOR REPORT  
FOR

**TSSOP Package**

**Dallas Semiconductor**

4401 South Beltwood Parkway  
Dallas, TX 75244-3292

This Report was prepared by  
Dallas Semiconductor Reliability Engineering

**Summary:**

The data in the tables that follow was generated as the result of an on-going Package Reliability Monitor. The assemblies covered by this package monitor are:

ASSY SITE	PINS	PACKAGE		
ATK (Amkor, K)	14	TSSOP	ATK (Amkor, K)	16 TSSOP
ATK (Amkor, K)	20	TSSOP	ATK (Amkor, K)	24 TSSOP
ATP (Amkor, PI)	14	TSSOP	ATP (Amkor, PI)	16 TSSOP
ATP (Amkor, PI)	20	TSSOP	ATP (Amkor, PI)	24 TSSOP
ATP (Amkor, PI)	28	TSSOP	ATP (Amkor, PI)	8 TSSOP
ATP (Amkor, PI)	16	TSSOP & Bump Resistor	ATP (Amkor, PI)	8 TSSOP & Bump Resistor
Carsem	14	TSSOP	Carsem	16 TSSOP
Carsem	20	TSSOP	Carsem	24 TSSOP
Carsem	28	TSSOP	Carsem	8 TSSOP
Carsem	14	TSSOP & Bump Resistor	Carsem	16 TSSOP & Bump Resistor
Carsem	20	TSSOP & Bump Resistor	Carsem	8 TSSOP & Bump Resistor
OSEP	14	TSSOP	OSEP	16 TSSOP
OSEP	20	TSSOP	OSEP	24 TSSOP
OSEP	28	TSSOP		

The calculated failure rate for this assembly is:

**FAILURE RATE:                      MTTF (YRS): 56167                      FITS: 2.0**

The parameters used to calculate this failure rate are as follows:

**Cf: 60%                      Ea: 0.7                      B: 0                      Tu: 25 °C                      Vu: 5.5 Volts**

The reliability data follows. At the start of this data is a description of the assembly vehicle used to generate this reliability data. The next section is the detailed reliability data for each stress. The reliability data section includes the latest data available. This report covers data between 7/1/03 and 6/30/04 .

**Assembly Information:**

Package Type:                      TSSOP 4.4 mm  
 Flammability:                      UL 94-V0  
 Moisture Sensitivity  
 (JEDEC J-STD20A)                      Level 1  
 Date Code Range:                      0325                      to                      0403

**OPERATING LIFE**

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
HIGH TEMP OP LIFE	0325	DS2762	125C, 5.5 VOLTS	1000 HRS	77	0	
HIGH TEMP OP LIFE	0325	DS1859	125C, 5.5 VOLTS	1000 HRS	77	0	
HIGH TEMP OP LIFE	0339	DS1859	125C, 5.5 VOLTS	1000 HRS	77	0	
HIGH VOLTAGE LIFE	0340	DS1267	125C, 6.0 V, -4.0V	1000 HRS	80	0	
HIGH TEMP OP LIFE	0343	DS2762	125C, 5.5 VOLTS	1000 HRS	77	0	
HIGH TEMP OP LIFE	0350	DS1870	125C, 5.5 VOLTS	1000 HRS	45	0	
HIGH TEMP OP LIFE	0403	DS1318	125C, 3.6 VOLTS	1000 HRS	45	0	
<b>Total:</b>						<b>0</b>	

**PRECONDITIONING LEVEL 1**

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
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ULTRASOUND	0340	DS1267	J-STD-020			4	0
STORAGE LIFE	0340	DS1267	125C	24	HRS	241	
MOISTURE SOAK			85 C/85% R.H.	168	HRS	241	
CONVECTION REFLOW			235C +5/-0C	3	PASS	241	0
PRECONDITION U/S	0340	DS1267	J-STD-020			4	0
						<b>Total:</b>	<b>0</b>

**TEMPERATURE CYCLE**

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
TEMP CYCLE	0340	DS1267	-55C TO 125C	1000	CYS	40	0
						<b>Total:</b>	<b>0</b>

**TEMPERATURE HUMIDITY BIAS**

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
BIASED MOISTURE	0340	DS1267	85/85, 5.5 VOLTS	1000	HRS	77	0
						<b>Total:</b>	<b>0</b>

**UNBIASED MOISTURE RESISTANCE**

DESCRIPTION	DATE CODE	TEST VEHICLE	CONDITION	READPOINT	QUANTITY	FAILS	FA NO
AUTOCLAVE	0340	DS1267	121C, 2 ATM STEAM, UNBIASED	168	HRS	40	0
						<b>Total:</b>	<b>0</b>

**FAILURE RATE: MTTF (YRS): 56167 FITS: 2.0**